

Work Order ID 53605

Page 1

November 9, 2009 3:37:14 PM

Item ID: D2562-011

Accept



Setup Start



Revision ID: D

Stop



Item Name: Strut

Start Date: 09/11/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 17/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 09-11-9

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2562	Rev D

100



NC BRAKE

Brake NC

Memo

Brake NC

Punch to length as per Dwg D2562

0.00

(10X)

=7 M.L 09/11/26

110



Small Fab

Small Fab

Memo

Small Fab

1- Bend end as per Dwg D2562 Angle "D" □ 2- Deburr

0.00

(10X)

=7 M.L 09/11/26

120



QC5- Inspect part completeness to step on W/O

QC

Quality Control

Memo

0.00

=> S. or u/l z+

(OK) f

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Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

M112140

0.00

=> AF 09/11/27

(X10)

Ø

Powdercoat

Powder Coating

Memo

0.00

START TIME: 7:00AM OVEN TEMPERATURE:
7:30AM FINISH TIME: 400F

140



QC3- Inspect Part Finish

0.00

BR 09-11-27

(10)

Ø

QC

Quality Control

Memo

0.00

150



Identify as per dwg & Stock Location: ST264

0.00

MO 09/11/27

(X10)

Packaging

Packaging

Memo

0.00

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Setup Start



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Required Date: 17/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/30

B109-11-30

(10)

Picklist Print

Page 1

November 9, 2009 3:37:22 PM

Work Order ID: 53605



Parent Item: D2562-011RevD



Parent Item Name: Strut

Start Date: 09/11/2009

Required Date: 17/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.500W.035		Purchased	No			100	f	226.0709	23.2895			

304 RD Tube .500 x .035W

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
MAT	226.0708674	
108250	2.23	
111704	31.6682737	
112187	43.9830937	
112800	148.1895	

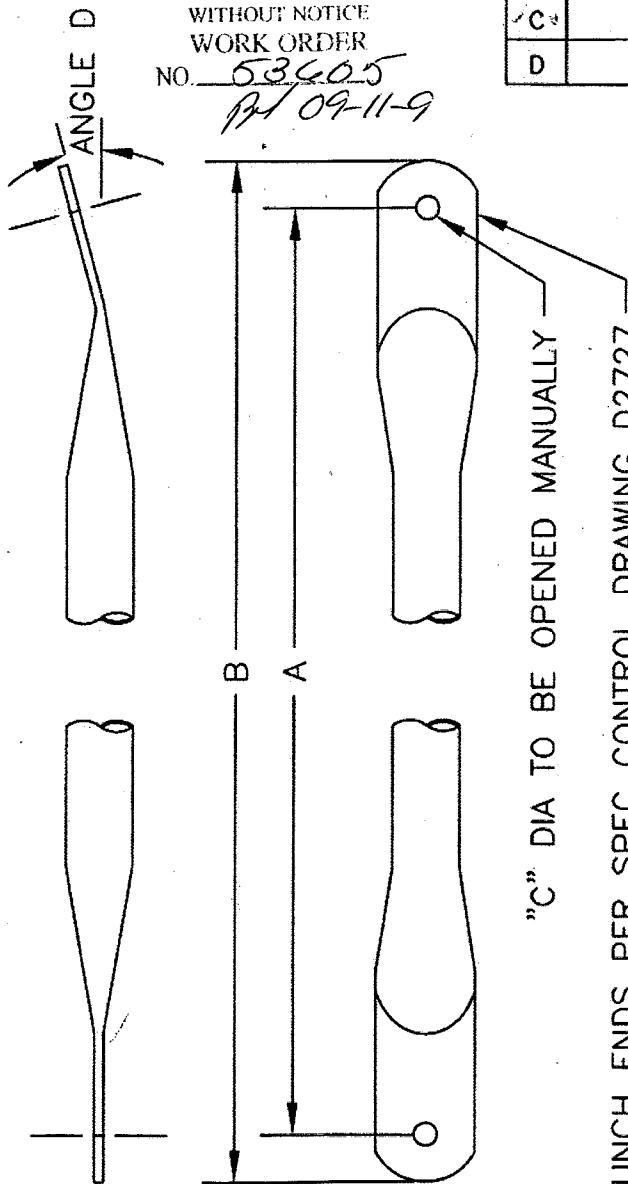
m-h 09/11/26

23-2895



SHOP COPY
RETURN TO

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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 53405



PUNCH ENDS PER SPEC CONTROL DRAWING D2727

GENERAL NOTES

(1) MATERIAL: AISI 304/316/318 SS 0.500 OD X 0.035 WALL (REF DART SPEC. M304TR0.500W.0.35)
ENSURE SEAMLESS TUBE IS USED

(2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

(3) ALL DIMENSIONS ARE IN INCHES

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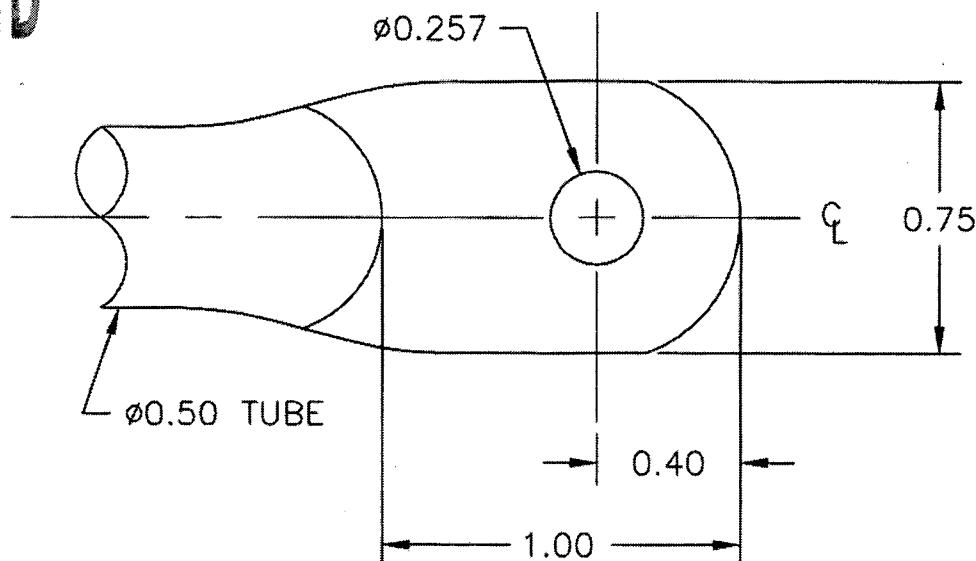
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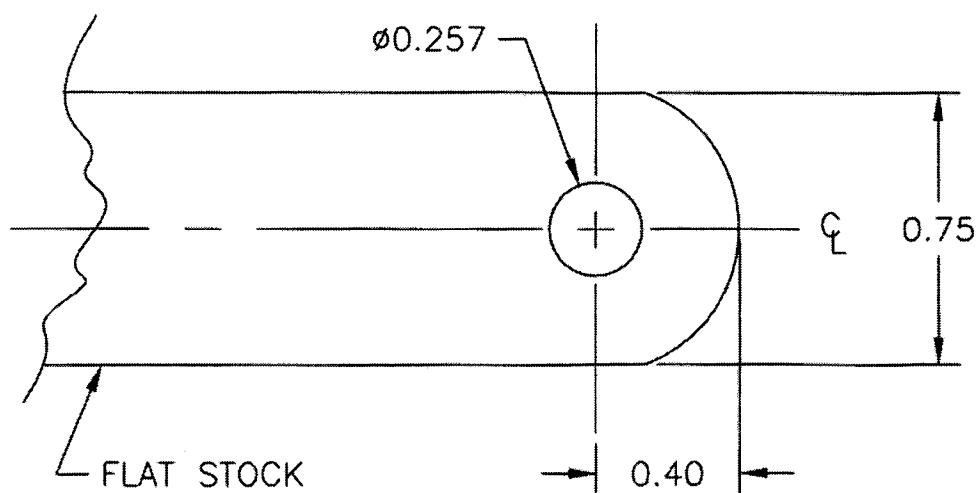
DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED <i>MAY</i>	APPROVED <i>GR</i>	DRAWING NO. D2727	REV. A	SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1	
A	97.11.24	NEW ISSUE		
A1	#CP 01.12.20	ADD TOLERANCE NOTE		

SPECIFICATION CONTROL DRAWING
FOR PUNCH DT8012

RELEASED
98/03/06 KE



*W10'53605
CL 09/11/26*



NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

